



SERVO cables in acc. to INDRAMAT® Standard INK

Motor and resolver/encoder cables - certified

Info

- Servo drives
- PUR outer sheath
- EMC-compliant



Benefits

- Allows much faster speed and accelerations which increases the economic efficiency of the machines
- Multi-standard certification reduces part varieties and saves costs
- Increased durability under harsh conditions thanks to robust PUR outer sheath
- Resistant to contact with many mineral oil-based lubricants, diluted acids, aqueous alkaline solutions and other chemical media

Application range

- Connecting cable between servo controller and encoder/resolver
- Connecting cable between servo controller and motor
- Particularly in wet areas of machine tools and transfer lines
- Assembly lines, production lines, in all kinds of machines

Product features

- For horizontal travel distances up to 100m
- Abrasion and cut-resistant, halogen-free, oil-resistant
- Flame-retardant according to IEC 60332-1-2 & CSA FT 1

Norm references / Approvals

- Power cable: UL Style 20234, CSA AWM I/II A/B
- Signal cables: UL Style 20236, CSA AWM I/II A/B
- UL File No. E63634
- For use in power chains: Please comply with assembly guideline Appendix T3

Product Make-up

- In accordance with INDRAMAT® standard INK (also suitable for pre-assembled versions, IKS and IKG)
- Core insulation: TPE
- Refer to data sheet for more details
- Tinned-copper braiding
- PUR outer sheath, orange (RAL 2003)

Technical data

Classification ETIM 5/6
ETIM 5.0/6.0 Class-ID: EC000104
ETIM 5.0/6.0 Class-Description: Control cable

Core identification code
Details see datasheet

Conductor stranding
Extra-fine wire according to IEC 60228 class 6

Minimum bending radius
Power cable:
Fixed installation: 4 x outer diameter
For flexible use: 7.5 x outer diameter
Signal cables:
Fixed installation: 5 x outer diameter
For flexible use: 10 x outer diameter

Nominal voltage
Power cable:
- Power cores: U0/U 600/1000 V (IEC) 1000 V (UL/CSA)
- Control cores: 250 V AC (IEC) 1000 V (UL/CSA)
Signal cables: 300 V (IEC), 300 V (UL/CSA)

Test voltage
Power cable:
Power cores: 4000 V
Control cores: 2000 V
Signal cables: 500 V

Protective conductor
G = with GN-YE protective conductor

Bending cycles & operation parameters
5 mio. cycles

Temperature range
Flexing: -30°C to +80°C
Fixed installation: -50°C to +80°C

Article number	Number of cores and mm ² per conductor	Reference article no.	Outer diameter [mm]	Copper index (kg/km)	Weight (kg/km)
Feedback / encoder / resolver cables					
7072400	4 x 2 x 0,25 + 2 x 1,0	INK-0209	8.8	74	120
7072401	4 x 2 x 0,25 + 2 x 0,5	INK-0448	8.5	70	100
7072402	9 x 0,5	INK-0208	8.8	75	126
7072414	4 x 1,0 + 4 x 2 x 0,14 + (4 x 0,14)	INK-0532	9.7	81	140
7072415	2 x (2 x 0,25) + 2 x 0,5	INK-0234	8.7	46	90
7072416	2 x 2 x 0,25 + 2 x 0,5	INK-0750	7.6	35	92
Servo cables					
7072417	4 G 0,75 + 2 x 0,5	INK-0670	10.0	73	132
7072403	4 G 1,0 + 2 x (2 x 0,75)	INK-0653	11.5	170	226
7072404	4 G 1,5 + 2 x (2 x 0,75)	INK-0650	12.2	189	268
7072405	4 G 2,5 + 2 x (2 x 1,0)	INK-0602	15.1	212	320
7072406	4 G 4 + (2 x 1,0) + (2 x 1,5)	INK-0603	16.0	306	470
7072407	4 G 6 + (2 x 1,0) + (2 x 1,5)	INK-0604	18.8	366	600
7072408	4 G 10 + (2 x 1,0) + (2 x 1,5)	INK-0605	22.0	565	850
7072409	4 G 16 + 2 x (2 x 1,5)	INK-0606	25.2	838	1020
7072410	4 G 25 + 2 x (2 x 1,5)	INK-0607	28.0	1231	1420

Unless specified otherwise, the shown product values are nominal values at room temperature. Detailed values (e.g. tolerances) are available upon request. Copper price basis: EUR 150/100 kg. Refer to catalogue appendix T17 for the definition and calculation of copper-related surcharges. Please find our standard lengths at: www.lappkabel.de/en/cable-standardlengths / Packaging size: coil ≤ 30 kg or ≤ 250 m, otherwise drum Please specify the preferred type of packaging (e.g. 1 x 500 m drum or 5 x 100 m coils). Indramat part designations (IKG, IKS, INK, INS, RKL and RKG) are registered trademarks of Bosch Rexroth AG, and are listed for comparison purposes only. Cables for power chain use should only be handled on drums prior to installation. / Article numbers refer to genuine Lapp products. Photographs and graphics are not to scale and do not represent detailed images of the respective products.