

## Screw puncher accessories DIAMANT

for bolt size 19 mm x 55 mm

Size mm

	Size mm		Article no.
Tension bolt with ball bearing	19.0 x 55.0	1	13 5004
Hydraulic bolt	19.0 x 120.0	1	13 5006
Punch (with 19 mm thread)	32.5	1	13 2586
	37.0	1	13 2588
Die (for 19 mm bolt)	32.5	1	13 2590
	37.0	1	13 2592

for bolt size 19 mm x 75 mm

Size mm

	Size mm		Article no.
Tension bolt with ball bearing	19.0 x 75	1	13 5008
Hydraulic bolt	19.0 x 120	1	13 5006
Punch (with 19 mm thread)	40.5	1	13 2598
	47.0	1	13 2600
	50.5	1	13 2602
	54.0	1	13 2604
	60.0	1	13 2606
	63.5	1	13 2608
Die (for 19 mm bolt)	40.5	1	13 2610
	47.0	1	13 2612
	50.5	1	13 2614
	54.0	1	13 2616
	60.0	1	13 2618
	63.5	1	13 2620



## Screw puncher DIAMANT - VA

Innovative splitting punch with three cutting tips: punched waste is split into three parts.

Suitable for: stainless steel (VA steel), steel sheets (ST 37), plastic and aluminium. Operation: manual and hydraulic (we recommend the use of a hydraulic unit.) Design: with splitting punch, die, without tension bolt

Nominal size PG	Nominal size metric	Hole-ø mm	Bolt Size mm	Pre-drill ø mm	max. Material thickness mm		Article no.
16	16	16.2	11.1 x 60.0	11.5	2.5	1	13 2700
13	20	20.4	11.1 x 60.0	11.5	2.5	1	13 2702
	25	25.4	11.1 x 60.0	11.5	2.5	1	13 2704
	32	32.5	19.0 x 55.0	20.4*	3.5	1	13 2706
	40	40.5	19.0 x 75.0	20.4*	3.5	1	13 2708
	50	50.5	19.0 x 75.0	20.4*	3.5	1	13 2710
	63	63.5	19.0 x 75.0	20.4*	3.5	1	13 2712

\* 1. Pre-drill: ø 11.5 mm 2. Pre-punch: ø 20.4 mm

Nominal size PG	Nominal size metric	Hole-ø mm	Bolt Size mm	Pre-drill ø mm	max. Material thickness mm		Article no.
9		15.2	11.1 x 60.0	11.5	2.5	1	13 2714
11		18.6	11.1 x 60.0	11.5	2.5	1	13 2716
13	20	20.4	11.1 x 60.0	11.5	2.5	1	13 2702
16		22.5	11.1 x 60.0	11.5	2.5	1	13 2720
21		28.3	19.0 x 55.0	20.4*	3.5	1	13 2722
29		37.0	19.0 x 55.0	20.4*	3.5	1	13 2724
36		47.0	19.0 x 75.0	20.4*	3.5	1	13 2726
42		54.0	19.0 x 75.0	20.4*	3.5	1	13 2728
48		60.0	19.0 x 75.0	20.4*	3.5	1	13 2730

\* 1. Pre-drill: ø 11.5 mm 2. Pre-punch: ø 20.4 mm

Nominal size Inch	Hole-ø mm	Screw Size mm	Pre-drill ø mm	max. Material thickness mm		Article no.
1-7 / 32"	30.5	19 x 55	20.4*	3.5	1	13 2732

\* 1. Pre-drill: ø 11.5 mm 2. Pre-punch: ø 20.4 mm

